

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
Product name : R-2655 Part A
Synonyms : Liquid Silicone Elastomer

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : For professional use only.

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
regcomp@nusil.com
www.nusil.com

1.4. Emergency telephone number

Emergency number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Not classified

2.2. Label elements

GHS-US labeling

No labeling applicable

2.3. Other hazards

Other hazards not contributing to the classification : Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

2.4. Unknown acute toxicity (GHS-US)

Not available

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Within the meaning of the OSHA Hazard Communication Standard [29 CFR 1910.1200]: this mixture is not considered a hazard when used in a manner which is consistent with the labeled directions.

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).
First-aid measures after inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
First-aid measures after skin contact : Rinse immediately with plenty of water. Obtain medical attention if irritation develops or persists.
First-aid measures after eye contact : Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-aid measures after ingestion : Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

R-2655 Part A

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according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries	: Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/injuries after inhalation	: May cause respiratory irritation.
Symptoms/injuries after skin contact	: May cause skin irritation.
Symptoms/injuries after eye contact	: May cause eye irritation.
Symptoms/injuries after ingestion	: Ingestion is likely to be harmful or have adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Fire-Fighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: Not considered flammable but may burn at high temperatures.
Explosion hazard	: Product is not explosive.
Reactivity	: Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

Precautionary measures fire	: Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.
Firefighting instructions	: Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.
Other information	: Refer to Section 9 for flammability properties.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Avoid all contact with skin, eyes, clothing. Avoid breathing vapor, mist, spray.
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6.1.1. For non-emergency personnel

Protective equipment	: Use appropriate personal protection equipment (PPE).
Emergency procedures	: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment	: Use appropriate personal protection equipment (PPE).
Emergency procedures	: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment	: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up	: Clear up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to other sections

See Section 8, Exposure Controls and Personal Protection. See Section 13, Disposal Considerations.

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according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : When heated, material emits irritating fumes. Any proposed use of this product in elevated-temperature processes should be thoroughly evaluated to assure that safe operating conditions are established and maintained.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.
- Storage conditions : Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.
- Incompatible products : Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No Occupational Exposure Limits (OELs) have been established for this product or its chemical components.

8.2. Exposure controls

- Appropriate engineering controls : Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.
- Personal protective equipment : Protective goggles. Gloves. Protective clothing. Insufficient ventilation: wear respiratory protection.



- Materials for protective clothing : Chemically resistant materials and fabrics.
- Hand protection : Wear chemically resistant protective gloves.
- Eye protection : Chemical goggles or safety glasses.
- Skin and body protection : Wear suitable protective clothing.
- Respiratory protection : If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.
- Environmental exposure controls : Do not allow the product to be released into the environment.
- Consumer exposure controls : Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Appearance : Translucent
- Odor : Odorless
- Odor threshold : No data available
- pH : No data available
- Relative evaporation rate (butyl acetate=1) : No data available
- Melting point : No data available
- Freezing point : No data available
- Boiling point : No data available
- Flash point : > 140 °C (> 284°F)
- Auto-ignition Temperature : No data available

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according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Specific Gravity	: 0.97
Solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity	: No data available

9.2. Other information

VOC content : < 1 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides. Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapors.

Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May cause respiratory irritation.
Symptoms/injuries after skin contact	: May cause skin irritation.
Symptoms/injuries after eye contact	: May cause eye irritation.
Symptoms/injuries after ingestion	: Ingestion is likely to be harmful or have adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

SECTION 12: Ecological information

12.1. Toxicity

Not classified

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

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Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose of waste material in accordance with all local, regional, national, and international regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

Not applicable

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information : No supplementary information available.

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

No additional information available

15.2. US State regulations

No additional information available

SECTION 16: Other information, including date of preparation or last revision

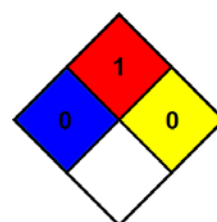
Revision date : 01/09/2015

Other information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

NFPA health hazard : 0 - Exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials.

NFPA fire hazard : 1 - Must be preheated before ignition can occur.

NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

SDS US (GHS HazCom 2012) - US

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
Product name : R-2655 Part B
Synonyms : Liquid Silicone Elastomer

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : For professional use only.

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
ehs@nusal.com
www.nusal.com

1.4. Emergency telephone number

Emergency number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Skin Irrit. 2 H315
Eye Irrit. 2A H319
Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



GHS07

Signal word (GHS-US) : Warning

Hazard statements (GHS-US) : H315 - Causes skin irritation
H319 - Causes serious eye irritation

Precautionary statements (GHS-US) : P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.
P280 - Wear gloves, protective clothing, eye protection.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362 - Take off contaminated clothing and wash before reuse.

2.3. Other hazards

Other hazards not contributing to the classification : Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

2.4. Unknown acute toxicity (GHS-US)

No data available

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According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
Silicic acid (H ₄ SiO ₄), tetraethyl ester, reaction products with chlorodimethylsilane	(CAS No) 68988-57-8	45 - 50	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2A, H319

Full text of H-phrases: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Obtain medical attention if breathing difficulty persists.
- First-aid measures after skin contact : Wash contaminated clothing before reuse. Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.
- First-aid measures after eye contact : Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
- First-aid measures after ingestion : Do not induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : Causes irritation.
- Symptoms/injuries after inhalation : May cause respiratory irritation.
- Symptoms/injuries after skin contact : Redness, pain, swelling, itching, burning, dryness, and dermatitis.
- Symptoms/injuries after eye contact : Redness, pain, swelling, itching, burning, tearing, and blurred vision.
- Symptoms/injuries after ingestion : Ingestion is likely to be harmful or have adverse effects.
- Chronic symptoms : The chronic effects of this substance are unknown.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Fire-Fighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Not considered flammable but may burn at high temperatures.
- Explosion hazard : Product is not explosive.
- Reactivity : Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

- Precautionary measures fire : Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.
- Firefighting instructions : Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.
- Other information : Refer to Section 9 for flammability properties.

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Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Do not get in eyes, on skin, or clothing. Avoid breathing (vapor, mist, spray).

6.1.1. For non-emergency personnel

Protective equipment : Use appropriate personal protection equipment (PPE).

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

6.2. Environmental precautions Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Clear up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to other sections

See Section 8, Exposure Controls and Personal Protection. See Section 13, Disposal Considerations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : When heated, material emits irritating fumes. Any proposed use of this product in elevated-temperature processes should be thoroughly evaluated to assure that safe operating conditions are established and maintained.

Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.

Storage conditions : Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from extremely high or low temperatures, ignition sources, direct sunlight, incompatible materials.

Incompatible products : Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), or OSHA (PEL).

8.2. Exposure controls

Appropriate engineering controls : Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

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According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Personal protective equipment : Protective goggles. Gloves. Protective clothing. Insufficient ventilation: wear respiratory protection.



Materials for protective clothing : Chemically resistant materials and fabrics.
Hand protection : Wear chemically resistant protective gloves.
Eye protection : Chemical safety goggles.
Skin and body protection : Wear suitable protective clothing.
Respiratory protection : If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.
Other information : When using, do not eat, drink or smoke.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Translucent
Odor : Odorless
Odor threshold : No data available
pH : No data available
Evaporation Rate : No data available
Melting point : No data available
Freezing point : No data available
Boiling point : No data available
Flash point : > 140 °C (>284 °F)
Auto-ignition Temperature : No data available
Decomposition temperature : No data available
Flammability (solid, gas) : No data available
Vapor pressure : No data available
Relative vapor density at 20 °C : No data available
Specific Gravity : 0.97
Solubility : No data available
Partition coefficient: n-octanol/water : No data available
Viscosity : No data available

9.2. Other information

VOC content : 45 - 50 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

The product is stable at normal handling and storage conditions.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Incompatible materials. Ignition sources.

10.5. Incompatible materials

Strong oxidizers. Strong bases. Strong acids.

R-2655 Part B

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

10.6. Hazardous decomposition products

Silicon oxides. Carbon oxides (CO, CO₂). Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapors.

Formaldehyhde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May cause respiratory irritation.
Symptoms/injuries after skin contact	: Redness, pain, swelling, itching, burning, dryness, and dermatitis.
Symptoms/injuries after eye contact	: Redness, pain, swelling, itching, burning, tearing, and blurred vision.
Symptoms/injuries after ingestion	: Ingestion is likely to be harmful or have adverse effects.
Chronic symptoms	: The chronic effects of this substance are unknown.

SECTION 12: Ecological information

12.1. Toxicity

Not classified

12.2. Persistence and degradability

Not established

12.3. Bioaccumulative potential

Not established

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose of waste material in accordance with all local, regional, national, and international regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

Not applicable

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information : No supplementary information available.

Transport by sea

No additional information available

Air transport

No additional information available

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Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 15: Regulatory information

15.1. US Federal regulations

R-2655 Part B	
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard
Silicic acid (H₄SiO₄), tetraethyl ester, reaction products with chlorodimethylsilane (68988-57-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

15.2. US State regulations

No additional information available

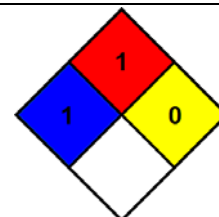
SECTION 16: Other information, including date of preparation or last revision

Revision date : 01/09/2015
Other information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

Full text of H-phrases:

Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Flam. Liq. 3	Flammable liquids Category 3
Skin Irrit. 2	Skin corrosion/irritation Category 2
H226	Flammable liquid and vapor
H315	Causes skin irritation
H319	Causes serious eye irritation

NFPA health hazard : 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.
NFPA fire hazard : 1 - Must be preheated before ignition can occur.
NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

SDS US (GHS HazCom 2012) - US